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## OrmoClear ${ }^{\circledR}$ series

## UV-curable Hybrid Polymers for Micro Optical Components



Replicated OrmoClear ${ }^{\circledR}$ macrolenses (courtesy of HZB).


OrmoClear ${ }^{\circledR}$ micropillars, fabricated via UV imprint.


Diffractive optical element (DOE) in OrmoClear ${ }^{\circledR}$, fabricated via UV imprint.


OrmoClear® ${ }^{\circledR}$ honeycomb structures, fabricated via UV imprint.


OrmoClear ${ }^{\circledR}$ line and space pattern, fabricated via UV imprint.

## Unique features

- Compatible to UV imprint, UV moulding and UV lithography
- Suitable for optical components with dimensions
$>100 \mu \mathrm{~m}$ due to very low volume shrinkage during UV exposure
- Excellent thermal stability of cured patterns up to $270^{\circ} \mathrm{C}$ (short term)
- High mechanical and chemical stability of cured patterns
- Highly transparent for VIS and near UV down to 350 nm
- Solvent free
- Ready-to-use solutions, solvent-free formulations


## Properties

| Parameter | OrmoClear | OrmoClear®30 |
| :--- | :---: | :---: |
| Viscosity [Pa•s] | $2.9 \pm 0.4$ | $30 \pm 3$ |
| Spectral sensitivity [nm] | $300-410$ | $300-410$ |
| Volume shrinkage [\%] | $3-5$ | $\ll 2$ |
| Refractive index (589 nm, cured) | 1.555 | 1.561 |
| CTE (20-150 ${ }^{\circ} \mathrm{C}$ ) [ppm/K] | 150 | 160 |
| Hardness (by indentation) [MPa] | $61 \pm 1$ | $92 \pm 3$ |
| Film thickness upon  <br> spin coating [um] 3000 rpm <br> $6000-1000$  | 30 <br> $20-95$ | 100 <br> $50-270$ |

## Applications

- Micro lenses and micro lens arrays
- Moulded gratings and prisms
- Optical couplers and connectors
- Microfluidic systems
- Single elements or wafer scale

Process flow - UV imprint



